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1 Uptake of iodide by calcium aluminate phases (AFm phases)

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13 Abstract

Id Iodine-129 is an important dose-determining radionuclide emanating from low and intermediate level radioactive waste (L/ILW) repositories. A good candidate for the immobilization of

16 the hazardous I^{-} anions are AFm phases due to their interlayer anion exchange capacity.

17 The ability of AFm phases to bind iodine was investigated in a set of co-precipitation experiments, in which the formation of solid solutions between the jodine AFm end member monojo-18 dide (I-AFm) and the common AFm phases hemicarbonate (OH,CO₃-AFm), monocarbonate 19 (CO₃-AFm) and hydroxy-AFm (OH-AFm), was examined. The samples were characterized by 20 21 TGA, FTIR, XRPD and liquid phase analyses, and the obtained data were used to construct solid solution models with the help of the thermodynamic modelling program GEMS. The for-22 23 mation of extensive solid solutions was found between the AFm end member pairs monoiodide and hydroxy-AFm, and monoiodide and hemicarbonate. In these two cases, the progressive 24 substitution of the interlayer anion is reflected by a gradual change of the interlayer distance, 25 visible by a continuous peak shift of the basal reflexion from one end member towards the other. 26 No solid solution forms between the end members monoiodide and monocarbonate. In the pres-27 ence of small amounts of carbonate, a mixed (I,OH,CO₃)-AFm phase precipitates, similar to 28 the one found in the monoiodide-hemicarbonate set of experiments, indicated by the similarity 29 30 in the observed d-values. With increasing carbonate concentration, monocarbonate is stabilized.

The experimental data suggests that iodine can be incorporated in the AFm interlayer where anion exchange leads to the formation of solid solutions. The solid solution formation is favoured only between end members with similar crystal symmetry. The presence of carbonate favours the formation of monocarbonate in the long term, reducing the capability of AFm phases to immobilize iodide.

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38 **1. Introduction**

Iodine-129 is a long-lived radionuclide (with a half-life of 1.57×10^7 a) present in low and 39 intermediate level radioactive waste (L/ILW) and therefore of importance with a view to the 40 safe disposal of this kind of waste (NAGRA 2002). Under the alkaline (10 < pH < 13.5) and 41 reducing conditions (-750 mV < E_h < -230 mV (SHE)) expected in the near-field of a cement-42 43 based L/ILW repository (Wersin et al. 2003), the thermodynamically stable iodine species is iodide (I^{-}). The migration of the I^{-} anions through the repository near-field can be retarded by 44 sorption on the cementitious materials used for the construction of the engineered barrier sys-45 tem. Amongst the components of the cementitious matrix, AFm (Al₂O₃-Fe₂O₃-mono) phases 46 47 are the minerals with the highest sorption capacity for I⁻ (Atkins and Glasser 1992). AFm phases are a group of layered calcium aluminate-ferrite double hydroxides (LDH family) with the gen-48 eral formula $[Ca_4(Al,Fe)_2(OH)_{12}] \cdot X \cdot nH_2O$. The structure is built by octahedral calcium-alumin-49 ium hydroxide layers with a $Ca^{2+}:Al^{3+}(Fe^{3+})$ ratio of 2:1 ([Ca₄(Al,Fe)₂(OH)₁₂]²⁺), alternating 50 with interlayers containing charge-balancing X anions and water molecules ([X·nH₂O]²⁻) 51 (Taylor 1997). The type of the X anion and the amount of interlayer water *n* determine the layer 52 53 thickness (Taylor 1997, Baquerizo et al. 2015). A variety of mono- or divalent anions can serve as X depending on the cement composition and the service environment (e.g. repository near-54 field), the most common ones being CO_3^{2-} , OH^- , SO_4^{2-} and Cl^- (Evans and Slade 2006, Matschei 55 et al. 2007a). An AFm phase may also contain more than one type of interlayer anions, leading 56 to the formation of solid solutions (Glasser et al. 1999, Matschei et al. 2007a). 57

The high interlayer anion exchange capacity of AFm phases makes them a suitable candidate 58 59 for the immobilization of the I⁻ anions. A number of studies have been carried out investigating 60 the structural incorporation of I⁻ in the AFm interlayer (Brown and Grutzeck 1985, Rapin et al. 1999, Toyohara et al. 2000, Aimoz et al. 2012a). The existence of a stable monoiodide (I-AFm) 61 phase with the composition 3CaO·Al₂O₃·CaI₂·10H₂O has been confirmed and its structure 62 solved in the trigonal R-3H space group with an interlayer spacing of 8.84 Å (Rapin et al. 1999). 63 The synthesis of bianionic AFm phases containing a mixture of I⁻ and another type of anion in 64 the interlayer have also been attempted, showing that the incorporation of I^{-} is dependent on the 65 type of the competing anion. The I-AFm phase was found to form continuous solid solutions 66 with the Br-AFm (Kuzel 1971) and the SO₄-AFm (monosulfate) (Kuzel 1971, Aimoz et al. 67 68 2012a, 2012b). The thermodynamic properties of the (I,SO₄)-AFm solid solution were also determined (Aimoz et al. 2012b). On the other hand, the presence of Cl⁻ favours the precipitation 69 of Cl-AFm (Friedel's salt) in coexistence with an I-AFm rather than forming a solid solution 70 (Kuzel 1971, Aimoz et al. 2012a). In the case of CO_3^{2-} as the competitive anion, Aimoz et al. 71

- (2012a) observed destabilization of the I-AFm and its partial recrystallization into CO₃-AFm 72 (monocarbonate) in a set of experiments, where CO_3^{2-} was added to an I-AFm suspension. In 73 co-precipitation experiments, however, the same authors found the formation of a mixed AFm 74 phase with two distinct types of interlayer regions – one filled by I⁻ only and another one by 75 OH⁻ and CO₃²⁻ (corresponding to hemicarbonate, an (OH,CO₃)-AFm); stacked sequentially in 76 an almost regular pattern. The resulting AFm phase had an interlayer distance of 17.01 Å, con-77 sistent with the interstratification of I-AFm and (OH,CO₃)-AFm. Such stacking effect has also 78 79 been reported for Kuzel's salt, an (Cl,SO₄)-AFm, whose structure is composed of the intercalation of the two end members Cl-AFm and SO₄-AFm (Mesbah et al. 2011a). 80
- Modern cements contain in addition to cement clinkers and calcium sulfate, also limestone, 81 82 which prevents the formation of monosulfate (SO₄-AFm), while initially hemicarbonate (OH,CO₃-AFm), and later monocarbonate (CO₃-AFm) is formed (Lothenbach et al. 2008, Zajac 83 et al. 2014). Thus, the present study concentrates on I⁻ uptake by AFm phases in competition 84 with CO₃²⁻ and/or OH⁻ and the possible formation of solid solutions between the different AFm 85 end members. A short summary of the AFm phases occurring in the CaO-Al₂O₃-(CO₂)-H₂O 86 system and their relevant characteristics follows. Monocarbonate (Mc), with the chemical for-87 mula 3CaO·Al₂O₃·CaCO₃·11H₂O, has a triclinic symmetry and two known structures – an or-88 dered one with the P1 space group (Francois et al. 1998) and a disordered structure described 89 in the P-1 space group (Renaudin et al. 1999). The CO_3^{2-} anions from the interlayer are con-90 nected to the Ca^{2+} from the main layer via shared oxygens belonging to the carbonate group, 91 thus resulting in a very rigid structure and a narrow interlayer distance of 7.55 Å (Francois et 92 al. 1998). In the hemicarbonate (Hc) structure half of the carbonate in the interlayer is replaced 93 94 by hydroxyl (OH^{-}) corresponding to the formula groups 3CaO·Al₂O₃·0.5(Ca(OH)₂)·0.5(CaCO₃)·11.5H₂O. The interlayer anions are bonded only 95 weakly to the main layer by hydrogen bonds, giving rise to a different crystal symmetry (trigo-96 nal, R-3cH space group) and larger interlayer distance (d = 8.20 Å) (Runčevski et al. 2012). In 97 the presence of carbonate concentrations above the stability limit for hemicarbonate, it is un-98 99 stable and slowly transforms to monocarbonate (Kuzel and Pöllmann 1991, Lothenbach et al. 2008). As an intermediate product of this transformation another phase can form - the car-100 bonated hemicarbonate (cHc), which is characterized by a higher CO₃²⁻ and lower OH⁻ content 101 in the interlayer compared to hemicarbonate (Runčevski et al. 2012). The AFm end member 102 with the interlayer fully occupied by OH⁻ anions is the hydroxy-AFm (OH-AFm) with the for-103 mula $4CaO \cdot Al_2O_3 \cdot xH_2O$. Depending on the relative humidity and exposure temperature, sev-104 105 eral hydrates of OH-AFm can exist with x equal to 7, 11, 13 or 19 and interlayer distances of

106 5.60 Å (OH-AFm7), 7.35 Å (OH-AFm11), 7.94 Å (OH-AFm13) and 10.70 Å (OH-AFm19), 107 respectively (Aruja 1961, Fischer and Kuzel 1982, Baquerizo et al. 2015). The OH-AFm19 108 structure is described in the trigonal R-3c space group (for the α_1 polymorph (Aruja 1961)), 109 which space group is also assumed for all other hydrates. OH-AFm is metastable and decom-100 poses to a mixture of katoite (Ca₃Al₂(OH)₁₂) and portlandite (Ca(OH)₂) at temperatures above 111 20°C (Lothenbach et al. 2012).

Although the interaction between I⁻ and CO_3^{2-} in the AFm interlayers has been studied before (Aimoz et al. 2012a), no solubility data were determined and ternary I⁻, OH^- , CO_3^{2-} mixtures in AFm interlayers were not considered. To fill this gap, co-precipitation experiments with different concentrations of I⁻ and its competitor anions CO_3^{2-} and/or OH⁻ were performed. Characterization of the solids and their solubility properties were used for the construction of solid solution models between I-AFm and the AFm phases mono-, hemicarbonate and hydroxy-AFm more commonly found in hydrated cements.

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121 2. Materials and Methods

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2.1 AFm synthesis and characterization

All sample manipulations were performed in a N₂-filled glove box to minimize atmospheric 123 CO₂ contamination. Solutions were prepared using high-purity deionized water (resistivity = 124 18.2 MΩ cm) generated by a Milli-Q Gradient A10 System (Millipore, Bedford, USA). All 125 chemicals were analytical grade reagents. The following chemicals were used: CaO, Al₂O₃, 126 CaCO₃, Na₂CO₃, NaI, and CaI₂ (Sigma-Aldrich, St. Louis, Missouri, USA). Tricalcium alumi-127 nate (C₃A) was prepared by mixing appropriate amounts of CaCO₃ with Al₂O₃ powder to 128 achieve a molar ratio of 3:1 and by heating the mixture at 800°C for 1h, at 1000°C for another 129 4h and finally at 1425°C for 24 h. The clinker material was then ground to $<63 \mu m$. To ensure 130 that no CO₂ contamination of CaO occurred, the latter compound was heated at 900°C for 12 h 131 prior to the synthesis. 132

The solid solution series were synthesized by mixing stoichiometric amounts of the starting powder materials C₃A, CaO, and the appropriate Na₍₂₎-X (pH~13) or Ca-X (pH~12) salt in MilliQ water or NaOH solution. The goal was to obtain different total iodide mole fractions (x_{I} = $\Gamma/(I^{-} + X^{n}) = 0$, 0.1, 0.3, 0.5, 0.7, 0.9, 1) with $X^{n-} = OH^{-}$ and/or CO_{3}^{2-} for hemicarbonate, monocarbonate and hydroxy-AFm. The samples were equilibrated for three months, in closed PE-bottles at 20°C on end-over-end shakers (100 rpm). After equilibration, the solid and liquid phases were separated by vacuum filtration through a 0.45 μ m nylon filter. The solid phases were dried in a desiccator over a saturated NaOH solution (~8% relative humidity) at room temperature for five to six weeks under initial vacuum.

After drying, the solids were analysed by X-ray powder diffraction (XRPD), thermogravimetric 143 analysis (TGA) and infrared (FTIR) spectroscopy. XRPD analyses were performed on a PAN-144 alytical X'Pert Pro MPD diffractometer using CuK α radiation ($\lambda = 1.54184$ Å); the diffraction 145 patterns were recorded between $5 < 2\theta < 70^{\circ}$ with a step size of 0.017° (2 θ) and a counting time 146 of 0.6 s per step. Rietveld refinement was conducted using the collected XRPD data of the solid 147 148 solution samples between monoiodide and hemicarbonate synthesized at pH~12, in order to quantify the evolution of the crystal structure as a function of increasing I⁻ substitution of the 149 OH^{-}/CO_{3}^{2-} groups. In the hemicarbonate structure with the symmetry R-3c, the interlayer hosts 150 OH^{-}/CO_{3}^{2-} at the 6-multiplicity symmetry sites with the primary atomic position 2/3, 1/3, 1/12 151 (Runčevski et al. 2012). For samples with increasing monoiodide mole fraction x_{I} , first a ho-152 mogeneous substitution of the interlayer anion group (CO_3^{2-} or OH^-) by I⁻ was considered, 153 where I⁻ is placed right on the 6-multiplicity site (occupied by C^{4+} in hemicarbonate) using the 154 configuration published by Rapin et al. (1999). Refinement using this strategy was then com-155 pared with the AFm model published in literature, in which the crystal structure of the I-substi-156 tuted AFm is an alternating layer stacking of hemicarbonate with I-AFm (Aimoz et al. 2012a). 157 Apart from AFm, katoite was also detected by XRPD and its component refined for each sam-158 159 ple. The refinement was conducted using the MAUD package (Lutterotti et al. 1999). The experimental condition of the Cu-source lab-XRD was defined via refining the line-broadening 160 161 parameters using reference data of a CaF_2 standard. Considering the platy morphology of AFm crystals, the crystallite size was described by a two-parameter-Popa model (Lutterotti et al. 162 1999). It was noted that the (0 0 3) and (0 0 6) diffraction peaks are overwhelmingly strong for 163 164 some samples, which is most likely due to preferred orientation. Therefore a standard fibre 165 function was used to describe the orientation in the MAUD refinement (Lutterotti et al. 2004, Geng et al. 2018). The lattice parameters and the proportion of I⁻ substitution were the key 166 167 information to be fitted from the refinement.

168 The water content of the solids was determined by TGA measurements, carried out on a 169 TGA/SDTA 851 instrument (Metter Toledo, Switzerland). The samples (~15 mg) were heated 170 under a N₂ atmosphere over the temperature range between 30 and 980°C at a heating rate of 171 20° C/min. For the calculation of the structural water, the temperature range between 30°C and $^{-425^{\circ}C}$ was considered only as mass losses above $^{-425^{\circ}C}$ are associated with the removal of CO₂ and possibly HI or I₂. Attenuated total reflectance infrared spectra were recorded in the 4000 to 600 cm⁻¹ range on a Bruker Tensor 27 FTIR spectrometer to investigate the absorption bands caused by the carbonate group and the hydrogen bond network.

Immediately after filtration, the pH was measured using a Knick pH-meter with a SE 100 pH/Pt 176 177 1000 electrode (Knick, Germany) at room temperature. The electrode was calibrated with NaOH solutions of known concentrations to minimize the alkali error caused by the presence 178 179 of high Na concentrations (Traynor et al. 2019). The chemical composition of the liquid phases was analysed with a Dionex ICS-3000 ion chromatography system equipped with a Dionex Ion 180 Pac AS25 column for I; a Dionex Ion Pac CS12A column for Na and Ca; and a Dionex Ion Pac 181 CS5A column for Al. The eluents used were 37 mM NaOH solution for I, 1.3 ml of \geq 99.5% 182 methanesulfonic acid (MSA) per litre water for Na and Ca, and 74 ml of 32% HCl per litre 183 water for Al, respectively (Nedyalkova et al. 2019). The dissolved Al concentrations were quan-184 tified in the undiluted solutions; for I, Na and Ca in the case of the pH~12 samples, the samples 185 were diluted by a factor of 1:100. Total inorganic carbon was analysed using a Sievers 5310 C 186 TOC Analyzer equipped with a Sievers 900 Autosampler (GE Analytical Instruments, USA). 187

188 <u>2.2 Data interpretation</u>

189 The measured ion concentrations and pH values in the equilibrium solution were used to calculate the solubility products of the synthesized AFm phases using the thermodynamic modelling 190 191 program GEMS (Kulik et al. 2013) and the NAGRA/PSI database (Thoenen et al. 2014), including a full speciation calculation. The activity coefficients of the aqueous species were cal-192 193 culated with the built-in extended Debye-Hückel equation. First, the solubility products ($\log K$) of the four end members - I-AFm, hemi-, monocarbonate and OH-AFm were determined re-194 ferring to Ca^{2+} , AlO_2^{-} , H_2O , CO_3^{2-} , OH^{-} and I⁻, respectively and solids with 4 Ca within the 195 196 main layer. For the calculations, the highest possible hydration state of each phase was considered, i.e. 19 H₂O for OH-AFm (Aruja 1961) and 15 H₂O for I-AFm (as determined by dynamic 197 vapour sorption experiments (DVS) in this study; Fig. A.1) - e.g. $K_{s0}(I-AFm) = \{Ca^{2+}\}^4 \{AIO_2^{-1}\}^2$ 198 2 {I} 2 {OH} 4 {H₂O} 13 for the I-AFm end member where {} denote activity. In the pH~13 199 samples belonging to the monoiodide-hemicarbonate and monoiodide-monocarbonate solid so-200 201 lution series, measured carbon concentrations were below the detection limit and solubility products were calculated assuming equilibrium conditions with monocarbonate in the case of 202 the hemicarbonate-containing samples and calcite in the case of the monocarbonate-containing 203 samples. 204

Solubility data of the solid solution series are visualized in the form of Lippmann diagrams, in 205 which the compositions of the liquid and the solid phase in equilibrium with one another are 206 plotted against the total solubility product $\Sigma\Pi$ (Lippmann 1980). $\Sigma\Pi$ of a binary solid solution 207 is defined as the sum of the partial solubility products of each end member (e.g. 208 $\Sigma\Pi((I,OH,CO_3)-AFm)) = \{Ca^{2+}\}^4 \{AlO_2^-\}^2 [\{I^-\}^2 + \{CO_3^{2-}\}^{0.5} + \{OH^-\}] \{OH^-\}^4 \{H_2O\}^{12} \text{ for a}$ 209 sample belonging to the monoiodide-hemicarbonate solid solution series). On a Lippmann dia-210 gram, the composition of the solid is represented by the solidus line; the liquid phase composi-211 tion by the solutus line. The shape of both curves is dependent on the selected solid solution 212 213 model and the non-ideality of mixing. In the case of non-ideal mixing, the Redlich-Kister (Redlich and Kister 1948) sub-regular model was applied, in which the total Gibbs energy G of 214 215 a system is defined as:

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$$G = \sum_{i} x_{i} \mu^{\circ}_{i} + RT \sum_{i} x_{i} ln X_{i} + RT \sum_{i} x_{i} ln \gamma_{i}$$
^[1]

with x_i = mole fraction of the end member i; μ_i = chemical potential of i; R = universal gas constant; T = temperature and γ_i = activity coefficient of the end member i. The activity coefficients can be fitted using the following equations:

$$ln \gamma_1 = x_2^2 (a_0 + a_1(4x_1 - 1))$$
 and $ln \gamma_2 = x_1^2 (a_0 - a_1(4x_2 - 1))$ [2]

where a_i are the dimensionless Guggenheim parameters (Glynn 2000). The end member mole 221 222 fraction in the solid x_i in the case of the monoiodide-hemicarbonate series was obtained by Rietveld refinement of the XRPD data. For the monoiodide-hydroxy-AFm and monoiodide-223 224 monocarbonate series, x_i was determined by mass balance calculations based on the difference 225 in the I:Al and I:Ca ratios between the initial concentrations in the samples and the measured 226 concentrations in solution after filtration. In the monoiodide-hydroxy-AFm series, significant katoite (Ca₃Al₂(OH)₁₂) impurities were detected in some of the samples and a correction was 227 228 applied. This was done by estimating the amount of katoite from TGA analyses. The x_i values 229 for monoiodide-hydroxy-AFm and monoiodide-monocarbonate series are associated with a large error of about 10 %, in particularly for the cases when secondary phases were present. 230

In the studied system, an interlayer anion exchange between I^- and CO_3^{2-}/OH^- takes place, i.e. in some cases a substitution by heterovalent anions (1^- vs. 2^-) needs to be taken into account. The exchange reaction can be described using the Vanselow convention (Vanselow 1932) as a substitution of one mole CO_3^{2-} for one mole of I^- , regardless of their charge. A thermodynamic solid solution model based on the Vanselow convention has been shown to adequately describe the mixing between monoiodide and monosulfate, where a heterovalent substitution of I^- for SO_4^{2-} takes place (Aimoz et al. 2012b). Following the Vanselow convention, the end members

are defined as Ca₂AlI(OH)₆·4.5H₂O and Ca₄Al₂(CO₃)_{0.5}(OH)₁₃·5.5H₂O in the case of the mo-238 239 noiodide-hemicarbonate solid solution series. Lippmann diagrams using both, an ideal solid solution model and a sub-regular model with Guggenheim parameters obtained through best fit 240 of experimental data were constructed and compared (see section 3.2.) to find the model which 241 best describes the studied solid solution series. 242

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3. Results and discussion 245

246 3.1. AFm end members

The synthesized monoiodide, monocarbonate, hemicarbonate and hydroxy-AFm phases were 247

characterized by XRPD, TGA and liquid phase analyses to confirm the formation of the desired AFm end members. In addition, the effect of pH (~12 and ~13) on their properties was studied. 249

The tendency of the different AFm to incorporate I⁻ is described in the subsequent section (3.2.). 250

251 3.1.1 Monoiodide

The XRPD powder pattern of an I-AFm sample synthesized at pH~13 was refined using the 252 known crystal structure of monoiodide (Rapin et al. 1999) and by placing the I⁻ anions right on 253 the 6-multiplicity site (primary atomic position 2/3, 1/3, 1/12) in the interlayer (Fig. 1). The 254 refined interlayer distance is 8.86 Å for a composition 3CaO·Al₂O₃·CaI₂·11H₂O. The presence 255 of about ~20 % of katoite impurities was also detected. The sample is slightly more hydrated 256 than monoiodide reported in literature (Rapin et al. 1999) (11 H₂O vs. 10 H₂O per formula unit), 257 which seems to be an effect of the pH (Fig. 2). When comparing samples synthesized at pH~12 258 and pH~13, a slight shift of the main diffraction peak towards higher 2Θ values (from 10.0 2Θ 259 Cu K α (d = 8.8 Å) to 10.2 2 Θ Cu K α (d = 8.6 Å) in the unrefined data) is observed suggesting 260 that at higher pH some additional OH⁻ might enter the interlayer. Similar observations have also 261 been reported for monosulfate (Matschei et al. 2007a) and Friedel's salt (Renaudin et al. 2015). 262 263 This OH⁻ uptake in I-AFm is further supported by TGA analyses, in which a clear difference in 264 the mass loss curves between the pH~12 and pH~13 samples can be seen. Monoiodide synthesized at pH~13 shows an additional water removal step at ~150°C and ~2 wt.% higher total 265 266 mass loss.

The solubility product for monoiodide at 20°C was determined to be -27.62 ± 0.1 for pH~12 267 and -27.88 \pm 0.4 for pH~13 samples, respectively (Table 1). The equilibration time had no 268 significant effect on the obtained solubility products, in agreement with the observation in a 269 previous study focussing on sulfur- and selenium-containing AFm phases (Nedyalkova et al. 270

- 271 2019). Based on the OH-incorporation observed by XRPD and TGA for the pH~13 samples,
- the value of -27.62 at pH~12 was preferred for the monoiodide end member. This value is close
- to the solubility product of -27.14 ± 0.56 (at 23°C) published by Aimoz et al. (2012b).
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Figure 1: Experimental (black line) and calculated (red line) pattern of the I-AFm sample, synthesized at pH~13, using the published structural model (Rapin et al. 1999) and a direct substitution placing I⁻ on the 6-multiplicity site. The inset represents the corresponding crystal structure visualized with VESTA (Momma and Izumi 2008). Katoite peaks are marked with blue arrows.

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Figure 2: XRPD (a) and TGA (b) results for monoiodide samples showing the effect of pH (pH~12 vs. pH~13).

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290 <u>3.1.2 Monocarbonate, hemicarbonate and hydroxy-AFm</u>

The monocarbonate samples show the formation of a single AFm phase with an interlayer dis-291 292 tance of 7.55 Å (Francois et al. 1998), containing only minor amounts of calcite (CaCO₃) as an 293 impurity. The hydration state of the phase was confirmed to be 11 H₂O by TGA. For the pH~12 294 samples, a mean solubility product of -29.53 ± 1.2 was calculated using the measured carbon concentrations in solution. Measured carbon values for the pH~13 samples were close to the 295 detection limit and the solubility products were calculated with estimated carbon concentrations 296 assuming equilibrium with calcite, resulting in a mean log K of -30.43 ± 1.0 . The mean solu-297 298 bility product for all monocarbonate samples is thus -30.19 ± 0.8 which is somewhat larger than most of the solubility products of -31.2 to -31.5 reported in literature (Damidot et al. 1994, 299 Lothenbach and Winnefeld 2006, Matschei et al. 2007b), but overlap with these within the er-300 301 ror. The difference between the solubility products obtained at pH~12 and pH~13 could indicate 302 that calculated carbon concentrations underestimate the actual carbon concentration and thus the solubility of monocarbonate. 303

Hemicarbonate samples synthesized at pH~13 consist of hemicarbonate as the main phase coexisting with some carbonated hemicarbonate, visible by a reflection peak at about $11.4^{\circ} 2\Theta$ (Runčevski et al. 2012). At pH~12 in addition some monocarbonate was detected. The measured mass loss during TGA sums up to 12 H₂O as expected for hemicarbonate. The obtained log *K* of -29.12 ± 0.3 is in good agreement with the values of -29.13 (Matschei et al. 2007b), -29.66 (Damidot et al. 1994) and -29.75 (Lothenbach and Winnefeld 2006) published before.

The low water hydrate OH-AFm13 with *d*-spacing of 7.99 Å is observed in the hydroxy-AFm 310 samples after drying, while in the solution the more hydrated OH-AFm19 is present (Baquerizo 311 312 et al. 2015). In addition, significant amounts of katoite and portlandite are observed; together they comprise up to about 80 % of the solid in the samples which was confirmed by TGA. Their 313 presence shows that OH-AFm has already substantially decomposed to the thermodynamically 314 more stable katoite and portlandite as reported previously (Matschei et al. 2007b). In fact, the 315 calculated solubility product for the OH-AFm19 is with -26.36 ± 2.0 approximately one log 316 317 unit lower than previously published values: -25.45 for OH-AFm19 (Lothenbach et al. 2012) as well as -25.40 (Matschei et al. 2007b), -25.35 (Zhang 2000) and -25.00 (Lothenbach et al. 318 319 2012) for OH-AFm13 consistent with the observed destabilisation. For the construction of the 320 Lippmann diagrams, the solubility product of -26.4 was used based on the experimental data.

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Table 1: Liquid phase analysis and calculated solubility products for the AFm end members monoiodide, hemicarbonate, monocarbonate and hydroxy-AFm. Solubility products for hemicarbonate and monocarbonate at pH~13 were calculated assuming an equilibrium with monocarbonate or calcite, respectively, and are given in *italic*.

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Sample	Eq. Time	pН	Al	Ca	Ι	С	Na	OH	log K
	[d]	20°C	[mmol/l]	[mmol/l]	[mmol/l]	[mmol/l]	[mmol/l]	[mmol/l]	20°C
monoiod	ide								
#1	30	13.0	0.362	2.72	103.3	-	218.9	80.80	-27.38
#2	30	13.0	0.406	2.24	102.6	-	213.4	80.80	-27.60
#3	30	13.0	0.396	2.02	100.9	-	213.4	77.79	-27.84
#4	90	13.0	0.036	3.22	74.54	-	206.4	99.63	-29.15
#5	90	12.9	0.323	2.20	102.3	-	218.0	81.53	-28.13
#6	90	13.0	0.152	3.18	94.17	-	219.9	84.97	-27.96
#7	90	13.0	0.284	2.00	87.78	-	219.1	81.44	-28.22
#8	180	12.9	0.182	4.80	89.70	-	211.3	81.79	-27.28
#9	180	12.9	0.274	3.87	84.12	-	201.1	78.67	-27.38
#10	90	11.7	3.85	13.20	12.56	-	0.510	4.42	-27.60
#11	90	11.6	2.76	14.13	24.19	-	0.491	3.46	-27.70
#12	90	11.6	2.70	16.54	25.75	-	0.487	3.14	-27.64
#13	90	11.6	1.26	21.52	40.75	-	0.413	3.33	-27.53
hemicart	oonate								
#1	30	13.2	0.342	1.92	-	<.01	212.2	122.7	-29.04
#2	30	13.2	0.338	2.24	-	<.01	211.5	127.4	-28.87
#3	30	13.2	0.351	2.18	-	<.01	210.1	127.4	-28.87
#4	90	13.2	0.080	3.73	-	<.01	203.9	147.0	-28.97
#5	90	13.1	0.163	3.91	-	<.01	218.5	129.3	-28.93
#6	90	13.2	0.210	2.88	-	<.01	204.1	137.2	-28.85
#7	180	13.1	0.299	3.19	-	<.01	209.7	120.7	-28.83
#8	180	13.0	0.238	3.67	-	<.01	158.6	99.35	-28.92
#9	90	12.6	0.003	18.46	-	0.079	0.425	37.68	-30.28
#10	90	12.7	0.004	19.99	-	0.061	0.496	44.44	-29.68
#11	90	12.7	0.010	20.14	-	0.042	0.499	38.69	-29.10
monocar	bonate								
#1	30	13.1	6.05	0.082	-	<.01	203.0	113.7	-31.93
#2	30	13.1	5.77	0.226	-	<.01	215.3	113.7	-30.63
#3	30	13.1	7.70	0.160	-	<.01	202.8	118.1	-30.49
#4	90	13.2	13.03	0.975	-	<.01	208.3	136.0	-27.84
#5	90	13.1	3.40	0.529	-	<.01	212.1	124.4	-30.15
#6	90	13.1	4.74	0.329	-	<.01	210.2	124.3	-30.48
#7	180	13.1	4.00	0.168	-	<.01	207.8	116.1	-31.51
#8	180	13.1	2.39	0.532	-	<.01	207.8	116.1	-30.44

#9	90	11.9	3.57	3.92	-	0.075	0.439	7.65	-29.35
#10	90	11.8	2.58	3.95	-	0.107	0.501	5.69	-30.06
#11	90	11.9	3.95	5.33	-	0.035	0.521	7.26	-29.17
hydroxy-	AFm								
#1	90	13.2	0.343	1.85	-	-	208.5	120.3	-26.20
#2	90	13.2	0.324	1.58	-	-	209.6	125.0	-26.52

*solubility products refer to a solid with 4 Ca in the main layer: $K_{s0} = \{Ca^{2+}\}^4 \{AlO_2^-\}^2 \{X^-\}^2 \{OH^-\}^4$ 4 $\{H_2O\}^x$.

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330 <u>3.2. AFm solid solution series</u>

Solid solution series between monoiodide-hydroxy-AFm, monoiodide-hemicarbonate and mo-331 noiodide-monocarbonate were examined at two different pH values of ~12 and ~13. The pH 332 was found to have a minor effect on the observed solubility products as discussed in the previ-333 ous section. Thus, the focus is on the pH~12 samples as monoiodide synthesized at pH~13 334 contained additional OH⁻, which would complicate the analyses of the solid solution. Moreover, 335 336 measured carbon concentrations in the equilibrium solution of the pH~13 samples were close 337 to the detection limit and therefore less reliable for the construction of the Lippmann diagrams. The data for the pH~13 samples can be found in the supplementary materials. 338

339 <u>3.2.1 Monoiodide-hydroxy-AFm</u>

340 A series of mixed monoiodide-hydroxy-AFm samples with different monoiodide mole fractions 341 (x_I) were prepared. The XRPD data of the samples show the formation of one main AFm-like phase, in which a decreasing x_{I} is reflected by a gradual decrease of the interlayer distance from 342 8.8 Å at $x_{\rm I} = 0.93$ (corresponding to the I-AFm end member) down to 8.4 Å at a total iodide 343 fraction of 0.13 ($x_I = 0.13$) (Fig. 3a). At this composition a second phase with a *d*-value of 7.9 344 Å appears, corresponding to OH-AFm13 (Fischer and Kuzel 1982). The evolution of the basal 345 reflexion suggests the formation of a solid solution in which an increasing substitution of the 346 larger I⁻ anion (2.10 Å) by the smaller OH⁻ anion (1.33 Å (Jenkins and Thakur 1979)) takes 347 place in the AFm interlayer as the amount of iodide decreases. At very low I⁻ contents two AFm 348 phases coexist – a mixed (I,OH)-AFm and an OH-AFm, indicating the presence of a miscibility 349 gap between $0 \le x_{I} \le 0.2$. 350

- FTIR analyses confirm the presence of one type of AFm phase in the samples with $x_{I} = 0.93$ -
- 352 0.25. The intensities of the absorption bands show a systematic trend with changing composi-
- tion (Fig. 3b). In the trigonal structure of the I-AFm end member with a R-3H space group

(Rapin et al. 1999), a prominent absorption band at ~775 cm⁻¹ is observed which could be at-354 tributed to the Al-O deformation vibration. As composition changes towards smaller x_I values, 355 the band is gradually weakened. The hydrogen bond network, seen in the frequency range be-356 tween ~3000 and ~3700 cm⁻¹, also changes as a function of x_{I} . The monoiodide end member is 357 characterized by a strong absorption band at \sim 3450 cm⁻¹ with a shoulder at \sim 3506 cm⁻¹ caused 358 by the stretching vibration of the interlayer water $(v(H_2O))$ as well as an absorption band at 359 \sim 3624 cm⁻¹ with a shoulder at \sim 3600 cm⁻¹ associated with OH stretching of the main layer water 360 (v(OH)). With the decrease of x_I the absorption bands become weaker and less resolved until at 361 $x_{\rm I} = 0.13$ an interruption of the trend is observed: $v({\rm H_2O})$ is visible only as a very weak unre-362 solved band between ~3380 and ~3550 cm⁻¹ and v(OH) appears as a sharp peak shifted to the 363 left at ~3643 cm⁻¹. This could indicate the limit of the solid solution and the formation of the 364 OH-AFm end member, since the spectra of the sample with $x_{\rm I} = 0.13$ closely resembles the 365 spectra of the sample with $x_I = 0$. In few of the samples, an absorption band at ~1390 cm⁻¹ is 366 also observed suggesting some CO₂ contamination. 367

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Figure 3: (a) XRD powder pattern of the samples belonging to the monoiodide-hydroxy-AFm solid solution series showing the low 2Θ region and the shift in the basal reflexion. (b) FTIR spectra for the same samples.

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For the monoiodide-OH-AFm solid solution series a Lippmann diagram was constructed (not shown due to the large uncertainties at low x_l) applying a 1:1 exchange model (with end members Ca₂AlI(OH)₆·4.5H₂O and Ca₂Al(OH)_{6.5}·6.25H₂O) since both, iodide and hydroxyl are singly charged anions. In agreement with the miscibility gap observed by XRPD, an ideal solid

solution model could not reproduce the experimental data points. Therefore the model was fitted by the Guggenheim parameters $a_0 = -9.1$ and $a_1 = 6.4$, obtained on the basis of the experimentally observed miscibility gap at low I⁻ concentrations and a best fit of the solidus data. The

boundaries of the miscibility gap were thus determined to be $0.05 \le x_I \le 0.21$.

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386 <u>3.2.2 Monoiodide-hemicarbonate</u>

XRPD data of the samples with $x_1 = 0.93 - 0.39$ show the formation of a single AFm phase with 387 only minor impurities of katoite and carbonated hemicarbonate. For the samples with $x_{I} = 0.16$ 388 and $x_{I} = 0$ additional monocarbonate is also observed. The two samples with $x_{I} = 0.93$ and $x_{I} =$ 389 0.90 contain an AFm phase with an interlayer distance of 8.8 Å corresponding to the monoio-390 dide end member (Rapin et al. 1999). With the decrease of the monoiodide mole fraction ($x_I < x_I$ 391 0.9) the basal reflexion of the AFm starts to gradually shift from the monoiodide end member 392 towards the hemicarbonate end member (Fig. 4a). The interlayer distance decreases systemati-393 cally from 8.8 Å at $x_{I} = 0.93$ to 8.2 Å at $x_{I} = 0$ indicating the presence of a continuous solid 394 solution between the two end members. 395

396 FTIR analyses confirm the solid solution formation in the samples. The samples with $x_{I} = 0.93$ and $x_{I} = 0.9$ show identical spectra consistent with the spectra expected for monoiodide. The 397 398 intensities of the absorption bands show systematic trend with changing composition between $x_{\rm I} = 0.9 - 0$ (Fig. 4b). As the AFm composition changes towards smaller $x_{\rm I}$ values, the Al-O 399 absorption band at \sim 775 cm⁻¹ in monoiodide is gradually weakened and shifts continuously 400 towards \sim 740 cm⁻¹, corresponding to the region in which it is found in the hemicarbonate end 401 member. This shift could be attributed to the different environment Al encounters in the samples 402 with decreasing x_I. Although both end members have a trigonal structure, their crystal symmetry 403 differs and is described in the R-3H space group for I-AFm (Rapin et al. 1999) and R-3cH for 404 hemicarbonate (Runčevski et al. 2012). The amount of CO_3^{2-} addition is reflected by the ab-405 sorption band at ~1390 cm⁻¹ caused by the asymmetric stretching mode of the CO_3^{2-} group (v₃-406 CO_3^{2-}) in the hemicarbonate-containing samples ($x_{\text{I}} = 0.9 - 0$). 407

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411 **Figure 4:** (a) XRD powder pattern of the samples belonging to the monoiodide-hemicarbonate 412 solid solution series showing the evolution of the basal reflexion with changing composition; 413 (b) FTIR analyses for the same samples showing the changes in the $v_3(CO_3^{2-})$ and v(Al-O)414 absorption bands as a function of the monoiodide mole fraction x_I .

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As monoiodide and hemicarbonate show different space groups, iodide could be present either 417 in separate interlayers (interstratification) leading to alternating stacking of the layers, as sug-418 gested previously in literature (Aimoz et al. 2012a), or alternatively iodide could replace hy-419 droxide/carbonate in hemicarbonate within the same layer. In order to resolve the structure of 420 the observed mixed monoiodide-hemicarbonate AFm phase, Rietveld refinement was con-421 ducted on the experimental XRPD data, considering an interstratification of the two end mem-422 bers that gives rise to an AFm with an alternating interlayer stacking of hemicarbonate with I-423 424 AFm as proposed by Aimoz et al. (2012a). Assuming such an alternating-layered AFm config-425 uration and a relative I⁻ dosage of 50% and regular stacking, a structural model was built and its diffraction pattern calculated (Fig. 5a). When refining the experimental data of the sample 426 427 with nominal I dosage of $x_{\rm I} = 0.5$ (refined $x_{\rm I} = 0.63$) with the constructed configuration, however, a clear mismatch of the calculated with the measured pattern was noted; strong (003) and 428 (009) peaks were predicted but not observed experimentally (Fig. 5b). Similarly, also (004), 429 (005), (007) and (008) diffraction bands were predicted by the calculation, but not observed in 430 the experimental data. In the R-3cH symmetry of the hemicarbonate structure (Runčevski et al. 431 2012) the latter peaks are absent. In the alternating-layer model, since the I⁻-enriched interlayer 432 is thicker than the OH^{-}/CO_{3}^{2-} -enriched interlayer, such symmetry no longer exists and the 433 above-mentioned diffractions are allowed. In the experimental XRPD of all monoiodide-hemi-434 carbonate solid solution samples, these peaks remain absent despite the I-dosage, indicating 435

that the original symmetry of hemicarbonate is conserved during I-uptake. Based on these observations, the alternating-layered model fails to decribe the I-substituted AFm synthesized in this study. It should be noted, however, that stacking disorders could be another reason for the observed discrepancies in the diffraction patterns and that further investigations are needed to confirm the structure of the mixed monoiodide-hemicarbonate AFm samples.

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Figure 5: (a) Crystal structure of an alternating-layered AFm phase with $x_{\rm I} = 0.5$ and regular stacking of the Γ -enriched and OH⁻/CO₃²⁻-enriched interlayer regions. (b) Experimental (black line) and calculated (red line) XRPD patterns for a sample with monoiodide mole fraction $x_{\rm I} =$ 0.63. The dashed square inset shows a magnification of the 2 Θ range between 5° and 15°.

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To explore the possibility of an interlayer containing simultaneously I⁻ and OH⁻/ $CO_3^{2^-}$, the oc-450 cupancy of I^{-} (i.e. the probability that the interlayer anion site is occupied by I^{-}) was fitted based 451 on the XRPD data. The fitted I⁻ occupancy (refined monoiodide mole fraction) as a function of 452 the nominal monoiodide mole fraction is plotted in Figure 6a, where a continuous increasing of 453 I⁻ uptake is evidenced. The fitted lattice parameter a and c are plotted in Figure 6b and 6c, 454 455 respectively. The lattice parameter a shows some fluctuations, but it generally increases with increasing $x_{\rm I}$. The overall variance is only ~0.2 Å, which is smaller than 0.4 % of the lattice 456 parameter a. On the contrary, the lattice parameter c clearly follows an increasing trend with an 457 increase in x_{I} , i.e. from ~49 Å at $x_{I} = 0$ to ~53 Å at $x_{I} = 0.9$ and $x_{I} = 0.93$. All these observations 458

indicate that the I⁻ uptake into the AFm structure is a continuous process between $x_{I} = 0$ and $x_{I} = 0.9$. The uptake seems to happen by homogeneous substitution of OH⁻/CO₃²⁻ by I⁻ resulting in an interlayer simultaneously containing I⁻ and OH⁻/CO₃²⁻ anions.

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Figure 6: Refinement results showing the amount of I⁻ incorporated in the structure (a) and the lattice parameters a (b) and c (c). The dashed line in (a) represents the slope of 1.

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The results of the chemical analyses of the equilibrium solution as well as the observations 469 made by XRPD, TGA and FTIR were used for the construction of a Lippmann diagram. XRPD 470 data suggest the formation of a continuous solid solution between the two end members, which 471 is also confirmed by the modelling of the solubility data. The end members were defined ac-472 cording to the Vanselow convention (Vanselow 1932), also applied by Aimoz et al. (2012b) to 473 474 describe the solid solution formation between monoiodide and monosulfate. An ideal solid solution model did not fully reproduce the experimental solidus data, which lay slightly below the 475 modelled solidus curve (Fig. 7). A regular solid solution model with an interaction parameter 476 a_0 was introduced to fit the solidus data. An acceptable fit was obtained with $a_0 = -1.2$. Experi-477 mental solutus data are in a good agreement with the modelled solutus curve. 478

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Figure 7: Lippmann diagram for the monoiodide-hemicarbonate solid solution series at 20°C using an ideal-solid solution model (dotted lines) and a solid solution model with the Guggenheim parameter $a_0 = -1.2$ (solid lines).

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489 <u>3.2.3 Monoiodide-monocarbonate</u>

XRPD data indicate an incomplete miscibility between the two phases in the case of the mo-490 491 noiodide-monocarbonate solid solution series. Samples, synthesized at pH~12, with composition $0.65 \le x_I \le 1.0$ consist of one main AFm phase with minor katoite and portlandite impuri-492 ties. In samples with $x_{I} \leq 0.44$ additional monocarbonate (accompanied with minor calcite 493 494 impurities) appears, indicating the presence of a miscibility gap (Fig. 8a). In the composition range $0.09 \le x_{\rm I} \le 0.94$, the basal peak between 10 to $11^{\circ} 2\Theta$ shifts from the monoiodide end 495 member towards lower d values (and thus higher 2Θ values), consistent with a progressive 496 exchange of the relatively large I⁻ anion. It is interesting to note that the position of this basal 497 peak corresponds to the basal spacing observed for the monoiodide-hemicarbonate series. 498

The observations made in XRPD were confirmed by FTIR analyses. The formation of a trigonal 499 AFm phase in the samples with composition $0.09 \le x_I \le 0.9$ is indicated by the position of the 500 Al-O absorption band (Fig. 8b). At composition $x_I = 0.44$ additional absorption bands at ~952 501 cm^{-1} , ~880 cm^{-1} , ~817 cm^{-1} , ~720 cm^{-1} and ~670 cm^{-1} appear indicating the presence of a tri-502 clinic monocarbonate as a second phase (Dilnesa et al. 2011). Due to the triclinic structure of 503 monocarbonate, also the $v_3(CO_3^{2-})$ band is split into two components with absorption at ~1362 504 cm⁻¹ and ~1415 cm⁻¹ (Fischer and Kuzel 1982), making the phase easily distinguishable from 505 hemicarbonate in FTIR. The band splitting is observed here only for the $x_{I} = 0$ sample. However, 506 the broad absorption $v_3(CO_3^{2-})$ peaks for the $x_I = 0.09$ and $x_I = 0.44$ samples, would suggest two 507 overlapping signals at ~1362 cm⁻¹ and ~1415 cm⁻¹ rather than one absorption band at ~1389 cm⁻¹ 508

- ¹. The splitting of the $v_3(CO_3^{2-})$ absorption band with the appearance of monocarbonate in the samples is also visible in the monoiodide-monocarbonate series synthesized at pH~13 (Fig. A2d).
- The miscibility gap could be related to the difference in the structure of the two end members (trigonal (I-AFm) vs. triclinic (monocarbonate)), and to the planar arrangement of carbonate in the CO₃-AFm interlayer which prevents the uptake of the larger I⁻ anion into the structure. A comparable behaviour has been observed for chloride uptake in monocarbonate, where an incomplete solid solution exists between the Cl-AFm end member (Friedel's salt (Terzis et al. 1987)) and monocarbonate with a miscibility gap at low Cl concentrations (e.g. Balonis et al. 2010, Mesbah et al. 2011b).
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Figure 8: (a) XRD powder pattern of the samples belonging to the monoiodide-monocarbonate solid solution series showing a miscibility gap at $x_I \le 0.44$. (b) FTIR spectra of the same samples confirming the coexistence of a mixed trigonal AFm phase and monocarbonate.

527 A Lippmann diagram for the monoiodide-monocarbonate solid solution series was constructed applying the solid solution model for monoiodide-hemicarbonate (Fig. 9) (see section 3.3 for 528 529 discussion). The experimental data has been plotted alongside with the data from the monoiodide-hemicarbonate solid solution series for comparison. The model shows a good fit for the 530 531 experimental solutus data. Experimental solidus data is well reproduced by the curve of the regular model with the Guggenheim parameter $a_0 = -1.2$ (solid line in Fig. 9) and shows similar 532 533 values to the ones obtained for the monoiodide-hemicarbonate series. At $x_I < 0.5$, a displacement of the solidus data points towards slightly higher total solubility products compared to the 534

results from the monoiodide-hemicarbonate experimental series can be observed. This could be explained by the fact that with increasing carbonate concentration monocarbonate is being sta-

537 bilized relative to the (moniodide-hemicarbonate)-AFm phase as also seen by XRPD.

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Figure 9: Lippmann diagram for the monoiodide-monocarbonate (circles) solid solution series plotted together with experimental data from the monoiodide-hemicarbonate (triangles) series for comparison. The Lippmann diagram was calculated at 20°C using the ideal (dotted lines) and regular (solid lines) solution model with the Guggenheim parameter $a_0 = -1.2$ for monoiodide-hemicarbonate.

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548 <u>3.3. Discussion</u>

549 The addition of I⁻ to the CaO-Al₂O₃-(CO₂)-H₂O system leads to the formation of solid solutions (complete or incomplete with a miscibility gap) between the different end members. Monoio-550 dide readily incorporates OH⁻ at high pH and a mixed (I,OH)-AFm seems to be the stable phase 551 at pH~13 and high I⁻ concentration. At compositions close to the OH-AFm end member, a mis-552 cibility gap between monoiodide and OH-AFm exists, which could be explained with the dif-553 ference in the ionic size between I⁻ (2.10 Å) and OH⁻ (1.33 Å (Jenkins and Thakur 1979)). The 554 much larger I⁻ anion cannot easily substitute for the small OH^- in the OH-AFm lattice. 555 Small amounts of carbonate are also well incorporated in the AFm structure together with I⁻ 556 557 and OH⁻, resulting in the precipitation of a mixed monoiodide-hemicarbonate AFm. Higher

carbonate concentration, on the other hand, stabilize monocarbonate as previously reported by

Aimoz et al. (2012a). In a comparison between the monoiodide-hemicarbonate and monoio-559 560 dide-monocarbonate solid solution series (Fig. 10), similar d-values are observed, thus suggesting that in both cases the same mixed AFm phase is formed. In the presence of small amounts 561 of carbonate, solid solution formation is promoted and a mixed (I,OH,CO₃)-AFm precipitates 562 in each of the two series, favoured by the same trigonal crystal structure of monoiodide and 563 hemicarbonate. With increasing carbonate concentration, monocarbonate is preferred as hemi-564 carbonate is metastable relative to monocarbonate (Kuzel and Pöllmann 1991, Lothenbach et 565 566 al. 2008) and both phases do not mix (Pöllmann 2006).

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Figure 10: (a) Comparison between the X-ray diffraction patterns of the monoiodide-hemicarbonate (in black) and monoiodide-monocarbonate (in green) solid solution series synthesized at pH~12. (b) Evolution of the interlayer distance with changing mole fraction of the I-AFm end member $x_{\rm I}$ for the three studied solid solution series at pH~12. Hc: hemicarbonate; OH-AFm13: hydroxy-AFm with 13 H₂O; I-AFm: monoiodide; Mc: monocarbonate; ss: solid solution.

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578 **4. Conclusions**

Experimental data indicate the formation of extensive solid solutions between monoiodide and hydroxy-AFm and monoiodide and hemicarbonate. Whereas the solid solution between monoiodide and hemicarbonate is complete, the presence of a small miscibility gap with composition $0.05 \le x_{I} \le 0.21$ was detected between monoiodide and hydroxy-AFm. Monocarbonate, on the other hand, does not mix with monoiodide and is the stable phase at high carbonate

concentrations, coexisting with a mixed (monoiodide-hemicarbonate)-AFm phase. The solubility of the synthesized phases and their compositions have been visualized in terms of Lippmann
diagrams.

In the presence of OH^{-} and/or small amounts of $CO_{3}^{2^{-}}$, iodide is readily incorporated in the AFm 587 interlayers leading to the formation of solid solutions with hydroxy-AFm and hemicarbonate. 588 Both phases, however, are metastable and transform to katoite and portlandite (hydroxy-AFm) 589 or monocarbonate (hemicarbonate) with time. The latter AFm phase, however, is not capable 590 of incorporating iodide. In regard to the safe disposal of iodine-129 in cement-based L/ILW 591 repositories, the results of this study indicate that solid solution formation is an active mecha-592 593 nism over a wide concentration range and the formation of mixed, iodine-bearing AFm phases need to be considered in the modelling approach. The experimental data further implies that the 594 presence of carbonate causes the formation of monocarbonate in the long term, reducing thus 595 the capability of AFm phases to immobilize iodide. 596

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6. Appendix







Figure A.1: Sorption isotherm for monoiodide (pH~13) measured at 25°C on a VTI-SA Dynamic Vapour Sorption (DVS) apparatus (TA Inc, USA). The relative humidity (RH) was varied between 5 and 95 %. The graph was normalized to 10 H₂O based on the structure reported for monoiodide (Rapin et al. 1999).

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Figure A.2: XRPD pattern of the monoiodide-hydroxy-AFm (a), monoiodide-hemicarbonate (b) and monoiodide-monocarbonate-AFm (c) solid solution series synthesized at pH~13 and 20°C; (d) FTIR spectra of the monoiodide-monocarbonate-AFm series showing the splitting of the $v_3(CO_3^{2-})$ band with the appearance of monocarbonate. Hc: hemicarbonate, I-AFm: monoio-dide, Mc: monocarbonate, OH-AFm13: hydroxy-AFm with 13 H₂O.

Table A.1: Dissolution reactions used to calculate the solubility products ($\log K_{s0}$).

Phase	Dissolution reaction		log K _{s0} 20°C
		$\rightarrow 4Ca^{2+} + 2AlOa^{-} + 2I^{-} + 4OH^{-} +$	-27.6 ± 0.1
monoiodide	$Ca_4Al_2I_2(OH)_{12} \cdot 9H_2O$	$13H_2O$	27.0 ± 0.1
hydroxy-AFm	Ca ₄ Al ₂ (OH) ₁₄ ·12H ₂ O	$\rightarrow 4Ca^{2+} + 2AlO_2^- + 6OH^- + 16H_2O$	-26.4 ± 2.0
hemicarbonate	$Ca_4Al_2(CO_3)_{0.5}(OH)_{13} \cdot 5.5H_2O$	\rightarrow 4Ca ²⁺ + 2AlO ₂ ⁻ + 0.5(CO ₃) ²⁻ + 5OH ⁻ + 9.5H ₂ O	-29.1 ± 0.3
monocarbonate	$Ca_4Al_2(CO_3)(OH)_{12} \cdot 5H_2O$	$\rightarrow 4Ca^{2+} + 2AlO_2^{-} + CO_3^{2-} + 4OH^{-} + 9H_2O$	-30.2 ± 0.8

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nominal x_I	refined x _I	а	С	(I,Hc)-AFm	katoite	cHc	Mc
		[Å]	[Å]	[%]	[%]	[%]	[%]
0.0	0.00 ± 0.00	5.76 ± 0.001	48.88 ± 0.003	50 ± 5	9 ± 2	25 ± 5	16 ± 5
0.1	0.16 ± 0.05	5.76 ± 0.001	49.37 ± 0.005	58 ± 5	11 ± 2	18 ± 5	13 ± 5
0.3	0.39 ± 0.05	5.77 ± 0.001	50.56 ± 0.006	53 ± 10	6 ± 2	41 ± 15	0 ± 2
0.5	0.63 ± 0.03	5.77 ± 0.000	51.92 ± 0.003	86 ± 5	2 ± 2	12 ± 5	0 ± 2
0.7	0.76 ± 0.03	5.77 ± 0.001	52.68 ± 0.005	100 ± 2	0 ± 0	0 ± 2	0 ± 0
0.9	0.90 ± 0.03	5.78 ± 0.000	53.07 ± 0.002	100 ± 2	0 ± 0	0 ± 2	0 ± 0
1.0	0.93 ± 0.03	5.77 ± 0.000	53.10 ± 0.003	100 ± 0	0 ± 0	0 ± 0	0 ± 0

Table A.2: Refinement results for the samples belonging to the monoiodide-hemicarbonate AFm solid solution series synthesized at pH~12.

Table A.3: Liquid phase analysis of the samples belonging to the monoiodide-hydroxy-AFm
 solid solution series.

Sample	Eq. Time	pН	Al	Ca	Ι	Na	OH
x_{I}	[d]	20°C	[mmol/l]	[mmol/l]	[mmol/l]	[mmol/l]	[mmol/l]
0.76	90	12.3	0.036	12.39	32.17	20.14	16.47
0.48	90	12.7	0.009	8.20	33.29	60.26	38.83
0.32	90	12.9	0.014	4.72	19.54	99.19	67.02
0.25	90	13.1	0.152	2.23	10.31	143.9	91.54
0.13	90	13.1	0.262	1.65	5.98	183.8	111.2
0.35	90	13.0	0.120	2.03	83.08	216.7	84.68
0.33	90	13.1	0.068	2.33	52.22	215.5	98.97
0.33	90	13.1	0.195	1.66	21.85	208.3	111.2
0.25	90	13.1	0.309	1.61	11.19	208.4	115.7
0.12	90	13.1	0.325	1.78	6.62	203.0	107.0

Table A.4: Liquid phase analysis of the samples belonging to the monoiodide-hemicarbonate
 solid solution series.

Sample	Eq. Time	pН	Al	Ca	Ι	С	Na	OH
x_{I}	[d]	20°C	[mmol/l]	[mmol/l]	[mmol/l]	[mmol/l]	[mmol/l]	[mmol/l]
0.90	90	11.7	2.51	12.49	17.19	0.081	0.459	4.45
0.76	90	11.9	2.45	10.11	10.62	0.084	0.496	6.55
0.63	90	12.0	1.40	9.13	6.97	0.022	0.492	9.27
0.39	90	12.3	0.040	16.16	8.98	0.017	0.480	17.87
0.16	90	12.5	0.009	18.24	2.18	0.006	0.503	27.33
0.73	90	13.0	0.181	2.28	87.74	<.01	216.2	88.43

0.70	90	13.1	0.173	1.31	68.23	<.01	216.4	103.8
0.30	90	13.1	0.102	3.32	46.02	<.01	216.4	112.4
0.19	90	13.1	0.096	2.69	25.51	<.01	220.7	121.7
0.07	90	13.2	0.081	1.90	8.835	<.01	209.4	131.9

Table A.5: Liquid phase analysis of the samples belonging to the monoiodide-monocarbonate
 solid solution series.

Sample	Eq. Time	pН	Al	Ca	Ι	С	Na	OH
χ_{I}	[d]	20°C	[mmol/l]	[mmol/l]	[mmol/l]	[mmol/l]	[mmol/l]	[mmol/l]
0.94	90	11.6	3.06	13.64	21.57	0.081	0.461	3.08
0.81	90	11.7	4.01	10.17	11.87	0.077	0.443	4.38
0.65	90	11.9	3.31	9.11	9.11	0.057	0.468	6.22
0.44	90	12.0	2.72	7.87	5.74	0.027	0.456	8.83
0.09	90	12.0	3.65	5.59	3.77	0.025	0.498	7.85
0.82	90	13.0	0.080	3.92	97.63	<.01	213.2	95.06
0.52	90	13.0	0.166	3.99	88.20	<.01	214.0	95.06
0.27	90	13.0	0.186	3.29	72.91	<.01	217.9	98.77
0.07	90	13.0	0.070	2.99	53.12	<.01	212.8	106.6
0.0	90	13.1	0.566	0.681	20.65	<.01	209.5	119.7